

<sup>7</sup>6\

 $\langle 5 \rangle$ 

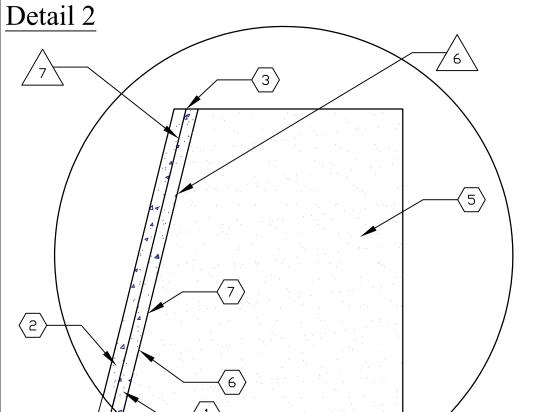
(3)

4 4 4

Detail 1

0.5"

(4)



## Notes



- 1) Section A-1 is typ. for first 36 inches of canoe on both the bow and stern.
- Section B-2 is typ. for interior of canoe between the Bulkheads.
- Mold is displayed for section cuts to display construction practices.
- Canoe has been lifted from the mold to demonstrate the difference in the mold and the canoe.
- Mold is split up into 4" sections for constructability purposes and to retain the designed shape
- Liquid Rubber is applied to the mold for protection, and then the release is applied.
- 7) A retarder admixture has been added to the concrete for a slower set time. This will decrease the possibility of delaminating between the layers

## Bill of Materials (#)



- 1) Concrete Mix (Stated within the report), Blue
- Concrete Mix (Stated within the report), White
- Basalt Mesh
- Expanded Polystyrene (EPS) High Density Foam for Bulkheads
- EPS High Density Foam Mold
- Liquid Rubber
- Petroleum Based Gel (used as release agent)



Northern Arizona University college of Enginnering, Informatics, and Applied Sciences

